



CLOSURE PLAN – REVISION 02
40 C.F.R. SECTION 257.102(b)
GULF CLEAN ENERGY CENTER – ASH LANDFILL #1
FLORIDA POWER & LIGHT COMPANY

This Closure Plan was prepared for Florida Power & Light Company’s (FPL’s) Gulf Clean Energy Center (GCEC, formerly Plant Crist) Ash Landfill #1, located in Pensacola, Florida. This Closure Plan was prepared in accordance with the United States Environmental Protection Agency’s (EPA) “Standards for the Disposal of Coal Combustion Residuals in Landfills and Surface Impoundments” Final Rule (40 C.F.R. Part 257, Subpart D) and meets the requirements of 40 C.F.R. §257.102(b) for closure of CCR units.

Facility details are as follows:

Site Name / Address

Gulf Clean Energy Center (GCEC)
11999 Pate Street
Pensacola, FL 32520

Owner Name / Address

Florida Power & Light Company
700 Universe Boulevard, JES/JB
Juno Beach, Florida 33408

CCR Unit

GCEC Ash Landfill #1

Closure Method

Closure In-Place

CLOSURE PLAN

The purpose of this Closure Plan is to outline the methods and procedures under consideration for the Gulf Clean Energy Center (GCEC) Ash Landfill #1 consistent with recognized and generally accepted good engineering practices. This Closure Plan may be amended in accordance with the requirements of 40 C.F.R. §257.102(b)(3) should there be a change in operation or unanticipated events that would substantially affect the written Closure Plan.

Methods and Procedures

The GCEC Ash Landfill #1 area is approximately 60 acres which includes the fly ash landfill and associated stormwater collection pond. The CCR unit will be closed by Closure in Place following completion of ash reclaim for beneficial reuse. During closure, CCR will be graded within the footprint of the unit to create the subgrade for the final cover system. In accordance with 40 C.F.R. §257.102(d), the final cover system will be designed to meet the following standards:

- Control, minimize or eliminate, to the maximum extent feasible, post-closure infiltration of liquids into the waste and releases of CCR, leachate, or contaminated run-off to the ground or surface waters or to the atmosphere;
- Preclude the probability of future impoundment of water, sediment, or slurry;
- Include measures that provide for major slope stability to prevent the sloughing or movement of the final cover system during the closure and post-closure care period;
- Minimize the need for further maintenance of the CCR unit; and

Be completed in the shortest amount of time consistent with recognized and generally accepted good engineering practices.

See Appendix 1 for the proposed closure design drawings for GCEC Ash Landfill #1.

CCR Material Estimate

The GCEC Ash Landfill #1 currently has 3,619,700 cubic yards of CCR in place, and CCR is currently being reclaimed for beneficial reuse. The material estimate for closure in place will be updated when reclaim is completed.

Final Cover System

The final cover system will be designed to minimize infiltration and erosion for the CCR unit. The final cover system design will meet the requirements of 40 C.F.R. §257.102(d)(3)(i) for traditional cover system. The final cover system will ensure the disruption of the integrity of the final cover system is minimized through a design that accommodates for settlement and subsidence and prevents the future impoundment of water, in addition to providing protection from wind or water erosion. The post-closure CCR limits, accounting for the largest area requiring a final cover, is approximately 49.6 acres.

The engineered final cover system consists of the following minimum components, listed from bottom to top.

- 40-mil (min.) textured LLDPE or HDPE geomembrane liner
- Double-sided geocomposite drainage layer
- 18-inch protective soil layer
- 6-inch vegetative soil layer

Approximately 8 acres of the northern face of Landfill #1 were partially closed in 2014. This final cover system meets the requirements of the CCR Rule, consisting of:

- 18-inch compacted clay cap
- 6-inch vegetative soil layer

Prior to the placement of the final cover system for the remainder of Landfill #1, the cover system in the northern face of Landfill 1 will be inspected and confirmed to meet requirements of 40 C.F.R. §257.102(d)(3).

SCHEDULE

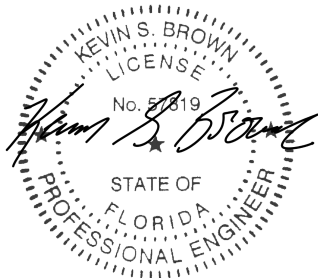
Closure activities for the GCEC Ash Landfill #1 are outlined in the schedule presented in Table 1. Closure milestones and activities are approximate and some of the activities will overlap. Milestones reflect approximate - time to implement closure. The closure completion date has not yet been established.

Table 1: GCEC Ash Landfill #1 Closure Milestones Schedule

Closure Activity	Duration of Closure Activity
Closure Regulatory Interface and Permitting	6 months
Subgrade Grading and Preparation	6 months
Closure Construction (Installation of Final Cover System)	1 Year
End Final Closure Construction Activities	--

CERTIFICATION

I certify that this Closure Plan for the Gulf Clean Energy Center Ash Landfill #1 was prepared in accordance with 40 C.F.R. 257.102(b).



7/6/2023

Kevin S. Brown, P.E.
 Florida Licensed Professional Engineer No. 57819
 Golder Associates Inc.



LEGEND

- EXISTING GROUND MAJOR CONTOUR (1P) (NOTE 2)
- EXISTING GROUND MINOR CONTOUR (2I) (NOTE 2)
- PROPOSED GRADING MAJOR CONTOURS (1P)
- PROPOSED GRADING MINOR CONTOURS (2I)
- EXISTING SITE ACCESS ROAD - GRAVEL
- EXISTING SITE ACCESS ROAD - ASPHALT
- EXISTING WALL BARRIER
- WATER EDGE
- EXISTING BRREP
- TREE REMOVAL AREAS (NOTE 3)
- CCR UNIT PERMIT BOUNDARY
- STATE PLANE COORDINATES (NOTE 1)
- PROPOSED ACCESS ROAD
- EXISTING MONITORING WELL
- EXISTING STORMWATER PIPES (NOTES 4 AND 7)
- PROPOSED DOWNSPAIN AND CLAVERT
- FINAL COVER DRAINAGE BENCH
- ACCESS ROAD VEE DITCH STORMWATER CONVEYANCE CHANNEL
- EXISTING PERIMETER STORMWATER CONVEYANCE CHANNEL
- PROPOSED INTERIOR STORMWATER CONVEYANCE CHANNEL
- STORMWATER CONVEYANCE CHANNEL - HIGH POINT
- FLOW DIRECTION
- PROPOSED RIP/RAP

NOTES

1. NOTINGS AND EXISTING COORDINATES SHOWN REPRESENT A CRUISE BY THE NORTHERN POLY-NORTH AMERICAN DATUM OF 1983 (NAD83). THE ELEVATIONS SHOWN REPRESENT NORTHERN AMERICAN VERTICAL DATUM OF 1988 (NAVD88).
2. TOPOGRAPHY (EXISTING GROUND CONTOURS) BASED ON SURVEY DATA PROVIDED BY GFI GEOSPATIAL INC. DATED 11 SEPTEMBER 2022.
3. TREES WITHIN LIMITS OF PROPOSED GRADING ARE TO BE REMOVED.
4. THE STORMWATER DETENTION POND RECEIVES STORMWATER RUNOFF FROM AREAS WITH EXPOSED SOILS AND IS TO BE CONVEYED TO THE GULF COAST WASTEWATER TREATMENT PLANT. THE EXISTING 18\"/>

REV	DATE	DESCRIPTION	TOR	LD	APP
0	03/09/23	100% DESIGN SUBMITTAL			



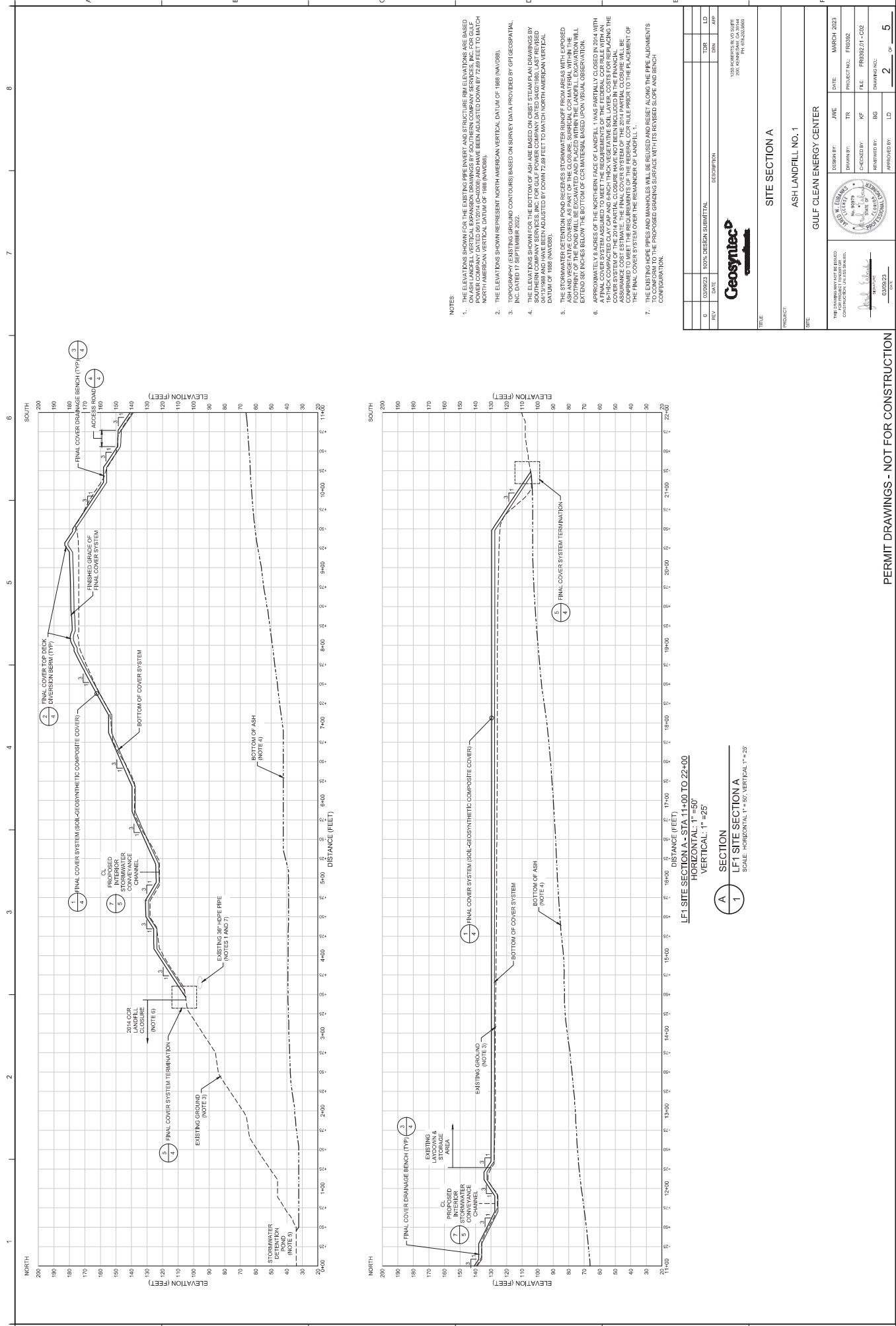
100% SUBMITTAL FOR THE STATE
DATE: 03/09/23
PROJECT NO.: F7882.01 - C01

ASH LANDFILL NO. 1
GULF CLEAN ENERGY CENTER

DATE	03/09/23	DATE	MARCH 2023
DRAWN BY	TR	PROJECT NO.	F7882.01
CHECKED BY	KF	FILE NO.	F7882.01 - C01
DESIGNED BY	BG	DRAWING NO.	5
APPROVED BY	LD	SCALE	1" = 5'

100% SUBMITTAL FOR THE STATE
DATE: 03/09/23

PERMIT DRAWINGS - NOT FOR CONSTRUCTION



- NOTES:**
- THE ELEVATIONS SHOWN FOR THE EXISTING PIPE INVERT AND STRUCTURE RM ELEVATIONS ARE BASED ON ASH LANDFILL VERTICAL EXPANSION DRAWINGS BY SOUTHERN COMPANY SERVICES, INC. FOR GULF POWER COMPANY DATED JANUARY 2014 (D-0088) AND HAVE BEEN ADJUSTED DOWN BY 72.89 FEET TO MATCH NORTH AMERICAN VERTICAL DATUM OF 1988 (NAV88).
 - THE ELEVATIONS SHOWN REPRESENT NORTH AMERICAN VERTICAL DATUM OF 1988 (NAV88).
 - TOPOGRAPHY EXISTING GROUND CONTOURS) BASED ON SURVEY DATA PROVIDED BY GHI GEOSPATIAL, INC. DATED 11 SEPTEMBER 2021.
 - EXISTING ASH ARE BASED ON ASH ELEVATION DATA PROVIDED BY SOUTHERN COMPANY SERVICES, INC. FOR GULF POWER COMPANY DATED JANUARY 2014 (D-0088) AND HAVE BEEN ADJUSTED DOWN BY 72.89 FEET TO MATCH NORTH AMERICAN VERTICAL DATUM OF 1988 (NAV88).
 - THE STORMWATER DETENTION POND RECEIVES STORMWATER RUNOFF FROM AREAS WITH EXPOSED FOOTPRINT OF THE POND WILL BE EXCAVATED AND PLACED WITHIN THE LANDFILL. EXCAVATION WILL EXTEND SIX INCHES BELOW THE BOTTOM OF CCR MATERIAL BASED UPON VISUAL OBSERVATION.
 - APPROXIMATELY 8 ACRES OF THE NORTHERN FACE OF LANDFILL 1 WAS PARTIALLY CLOSED IN 2014 WITH 18-INCH COMPACTED CLAY CAP AND RANCH THICK VEGETATIVE SOIL LAYER. COSTS FOR REPLACING THE COVER SYSTEM WITH A FULL PARTIAL CLOSURE SYSTEM HAVE NOT BEEN INCLUDED IN THE FINAL BIDDING COSTS. THE PARTIAL CLOSURE SYSTEM WILL BE REPLACED WITH A FULL CLOSURE SYSTEM TO BE CONFIRMED TO MEET THE REQUIREMENTS OF THE FEDERAL COR RULE PRIOR TO THE PLACEMENT OF THE FINAL COVER SYSTEM OVER THE REMAINDER OF LANDFILL 1.
 - THE EXISTING HOPE PIPES AND MANHOLES WILL BE REUSED AND RESET ALONG THE PIPE ALIGNMENTS TO THE PROPOSED GRADING SURFACE WITH ITS REVISED SLOPE AND BENCH CONFIGURATION.

REV.	DATE	DESCRIPTION	TOR	LD
0	03/09/23	100% DESIGN SUBMITTAL		

Geosynclon
 1520 KIMBERLY CLAY DRIVE
 HOUSTON, TEXAS 77057
 PH: 281.282.8800

SITE SECTION A
 ASH LANDFILL NO. 1
 GULF CLEAN ENERGY CENTER

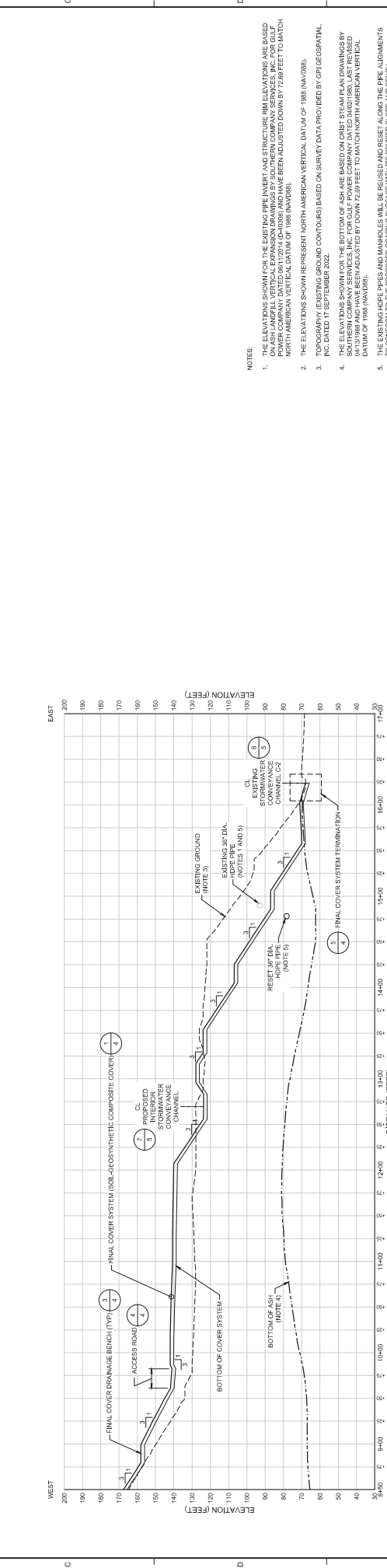
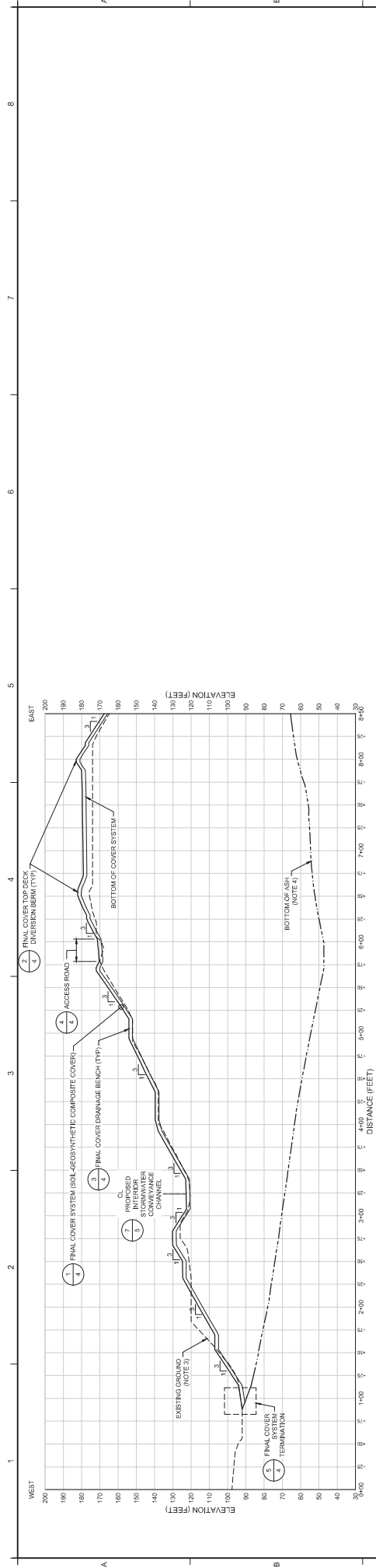
DATE	DATE	DATE
03/09/23	MARCH 2023	

CHECKED BY: TR
 DRAWN BY: KF
 REVISIONS BY: BG
 APPROVED BY: LD

PROJECT NO.: FRS932.01 - C02
 DRAWING NO.: 2
 SHEET NO.: 5

SECTION A
LF1 SITE SECTION A
 SCALE: HORIZONTAL 1" = 50', VERTICAL 1" = 25'

PERMIT DRAWINGS - NOT FOR CONSTRUCTION



B SECTION
1 LFT SITE SECTION B
 SCALE: HORIZONTAL 1" = 30', VERTICAL 1" = 2'

SCALE IN FEET (HORIZONTAL)
 SCALE IN FEET (VERTICAL)

NOTES:

- THE ELEVATIONS SHOWN FOR THE EXISTING PIPE INVERT AND STRUCTURE IN ELEVATIONS ARE BASED ON ASH LANDFILL VERTICAL EXPANSION DRAWINGS BY SOUTHERN COMPANY SERVICES, INC. FOR GULF POWER COMPANY DATED 08/17/04 (D-0388) AND HAVE BEEN ADJUSTED DOWN BY 72.89 FEET TO MATCH NORTH AMERICAN VERTICAL DATUM OF 1988 (NAVD88).
- THE ELEVATIONS SHOWN REPRESENT NORTH AMERICAN VERTICAL DATUM OF 1988 (NAVD88).
- TOPOGRAPHY EXISTING GROUND CONTOURS) BASED ON SURVEY DATA PROVIDED BY GHI GEOSPATIAL, INC. DATED 11 SEPTEMBER 2022.
- ELEVATIONS SHOWN FOR ASH ARE BASED ON CRIST INTERNATIONAL DRAWINGS BY SOUTHERN COMPANY DATED 08/17/04 (D-0388) AND HAVE BEEN ADJUSTED DOWN BY 72.89 FEET TO MATCH NORTH AMERICAN VERTICAL DATUM OF 1988 (NAVD88).
- THE EXISTING HOPE PIPES AND MANHOLES WILL BE REUSED AND RESET ALONG THE PIPE ALIGNMENTS TO CORRELATE WITH THE PROPOSED DRAINAGE SURFACE WITH ITS REFINED SLOPE AND BENCH CONFIGURATION.

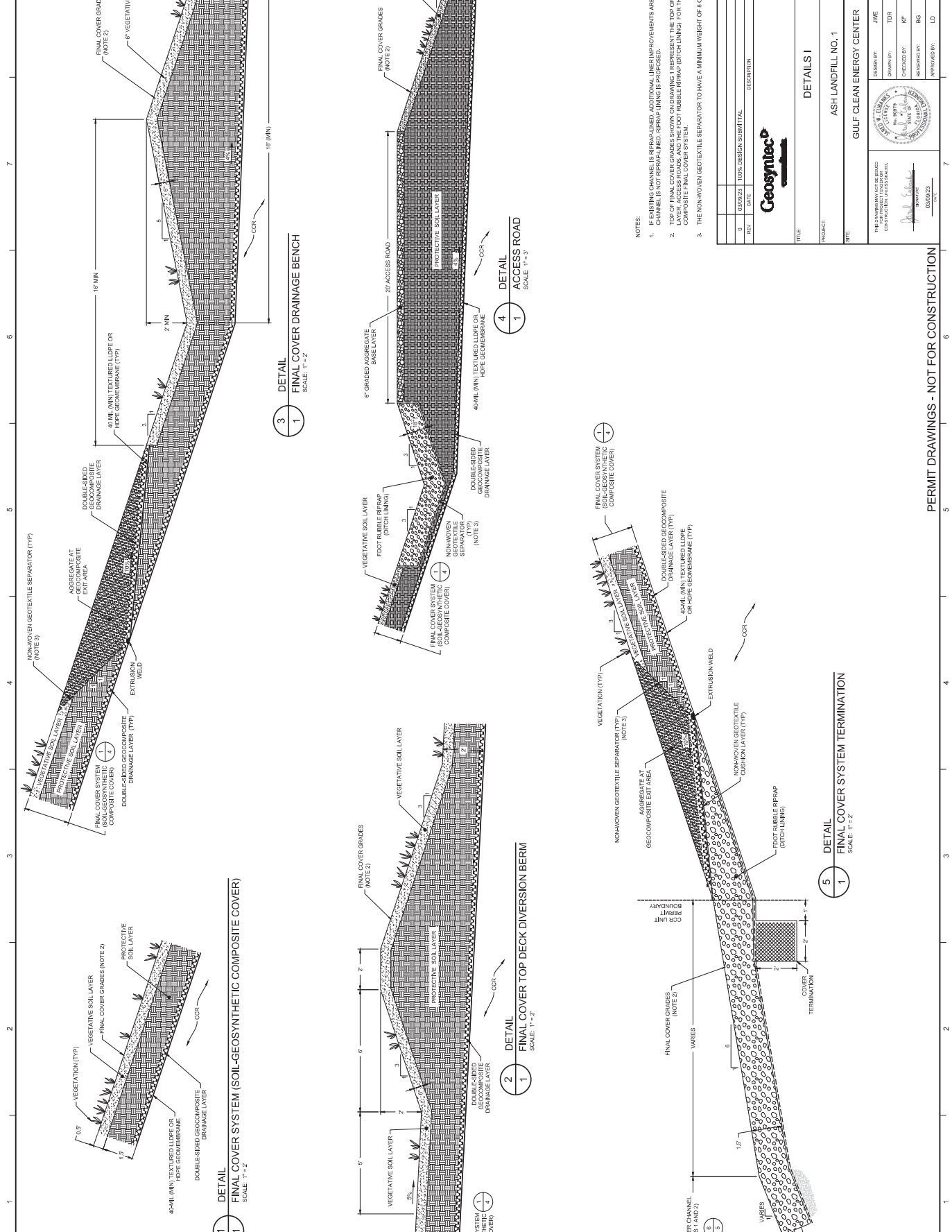
Geosymbec
 1520 KOWALSKI BLVD SUITE 400
 HOUSTON, TEXAS 77057
 PH: 281.282.8500

REV	DATE	DESCRIPTION	TOR	LD
0	03/09/23	100% DESIGN SUBMITTAL	TOR	LD

TITLE: **SITE SECTION B**
 PROJECT: **ASH LANDFILL NO. 1**
 SITE: **GULF CLEAN ENERGY CENTER**

DESIGNED BY	DATE	DATE
DRWNER: TOR	MARCH 2023	
CHECKED BY: KF	PROJECT NO.: FRS9221 - 003	
REVISION BY: BG	FILE: FRS9221 - 003	
APPROVED BY: LD	DRAWING NO.:	
		3
		5

1520 KOWALSKI BLVD SUITE 400
 HOUSTON, TEXAS 77057
 PH: 281.282.8500



- NOTES:
- IF EXISTING CHANNEL IS RIPRAP-LINED, ADDITIONAL LINER IMPROVEMENTS ARE NOT NEEDED, IF EXISTING CHANNEL IS NOT RIPRAP-LINED, RIPRAP LINING IS PROPOSED.
 - TOP OF FINAL COVER GRADES SHOWN ON DRAWING 1 REPRESENT THE TOP OF THE VEGETATIVE SOIL LAYER, THE TOP OF THE PROTECTIVE SOIL LAYER, THE TOP OF THE DOUBLE-SIDED DRAINAGE LAYER, THE TOP OF THE NON-WOVEN GEOTEXTILE SEPARATOR, AND THE TOP OF THE FOOT RIBBLE RIPRAP (DITCH LINING) FOR THE SOIL-GEOSYNTHETIC COMPOSITE COVER.
 - THE NON-WOVEN GEOTEXTILE SEPARATOR TO HAVE A MINIMUM WEIGHT OF 4 OUNCES PER SQUARE YARD.

REV.	DATE	DESCRIPTION	APP.	LD
0	02/09/23	100% DESIGN SUBMITTAL		

Geosynthetic

1200 KOWALEWSKI RD SUITE 400
DALLAS, TX 75243
PH: (214) 232-8000

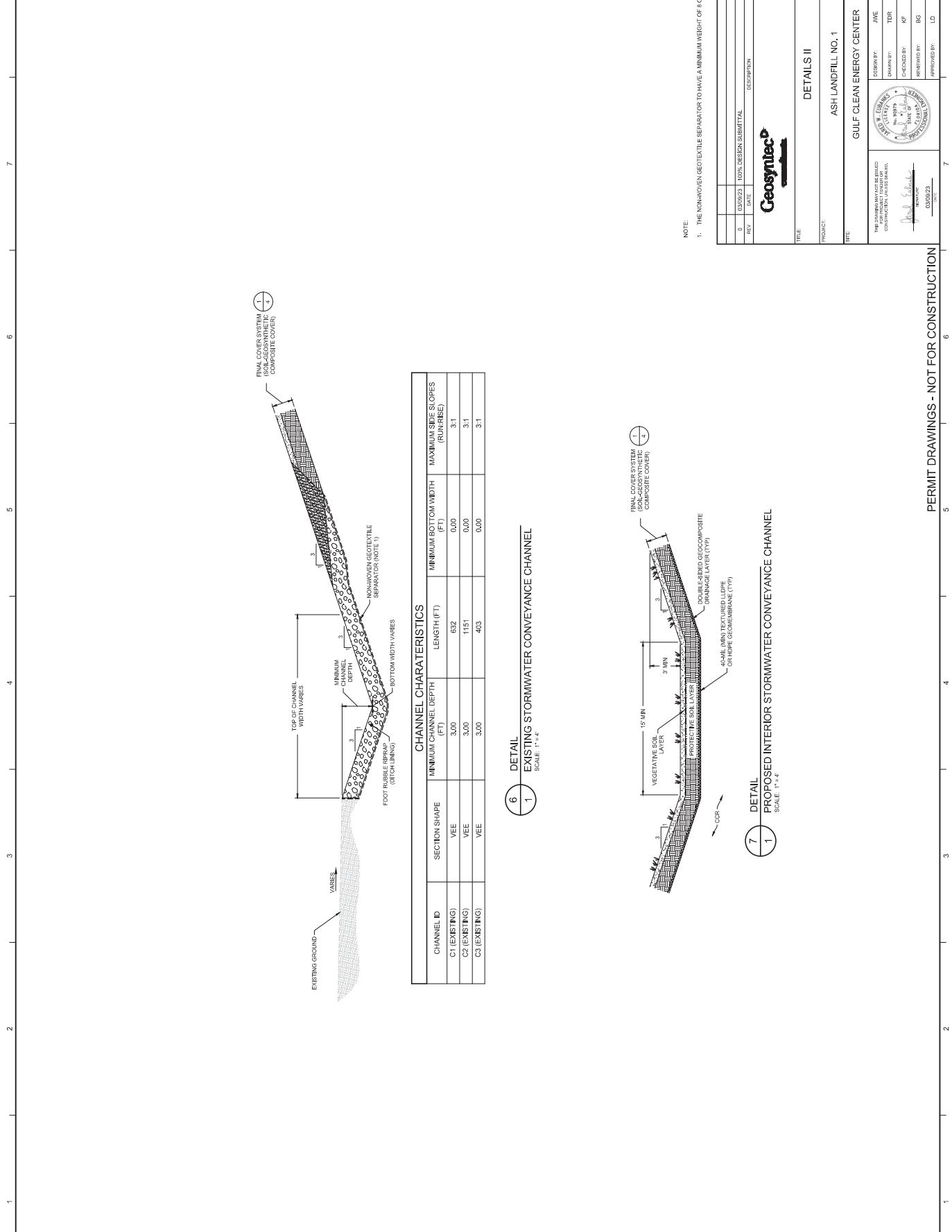
TITLE: **DETAILS I**

PROJECT: **ASH LANDFILL NO. 1**

SITE: **GULF CLEAN ENERGY CENTER**

DESIGNED BY:	JAVE	DATE:	MARCH 2023
DRAWN BY:	TDR	PROJECT NO.:	FR392
CHECKED BY:	KF	FILE:	FR392.01 - COM
REVISIONS BY:	BG	DRAWING NO.:	4
APPROVED BY:	LD	SCALE:	5

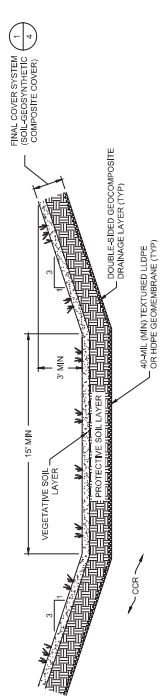
PERMIT DRAWINGS - NOT FOR CONSTRUCTION



CHANNEL CHARACTERISTICS

CHANNEL ID	SECTION SHAPE	MINIMUM CHANNEL DEPTH (FT)	LENGTH (FT)	MINIMUM BOTTOM WIDTH (FT)	MAXIMUM SIDE SLOPES (RUN:RISE)
C1 (EXISTING)	VEE	3.00	632	0.00	3:1
C2 (EXISTING)	VEE	3.00	1151	0.00	3:1
C3 (EXISTING)	VEE	3.00	463	0.00	3:1

6
1
DETAIL
EXISTING STORMWATER CONVEYANCE CHANNEL
SCALE: 1" = 4'



7
1
DETAIL
PROPOSED INTERIOR STORMWATER CONVEYANCE CHANNEL
SCALE: 1" = 4'

NOTE:
1. THE NONWOVEN GEOTEXTILE SEPARATOR TO HAVE A MINIMUM WEIGHT OF POUNDS PER SQUARE YARD.

REV.	DATE	DESCRIPTION	TDR	DWN	APP
0	03/05/23	100% DESIGN SUBMITTAL			

Geosyntec

1520 KOWALSKI RD SUITE 100
DALLAS, TX 75243
PH: 972.232.8900

TITLE: **DETAILS II**
PROJECT: **ASH LANDFILL NO. 1**
SITE: **GULF CLEAN ENERGY CENTER**

DESIGNED BY:	DATE:	MARCH 2023
DRAWN BY:	TDR:	PROJECT NO.: FRS9221
CHECKED BY:	KF:	FILE: FRS9221-005
REVIEWED BY:	BG:	DRAWING NO.:
APPROVED BY:	LD:	5

THIS DRAWING IS THE PROPERTY OF GEOSYNTEC. IT IS TO BE USED ONLY FOR THE PROJECT AND SITE SPECIFICALLY IDENTIFIED HEREON. ANY REUSE OR MODIFICATION OF THIS DRAWING WITHOUT THE WRITTEN PERMISSION OF GEOSYNTEC IS STRICTLY PROHIBITED.

03/05/23
LD

PERMIT DRAWINGS - NOT FOR CONSTRUCTION